

PATCHING PROCEDURE

1. Scrape the area to be patched with a sharp knife to smooth any rough area around the patch.
2. Mix 1 teaspoon of resin with 4 drops of catalyst, mixing well.
3. Fill area to be patched using thin layers, and over filling by approximately 1/16".
4. Cure time is approximately 3 hours which can be decreased by heating the area. Use of a hair dryer works well, but do not over heat area (the surface should not be too hot to touch).
5. After patch is fully cured (you will not be able to put fingernail into patch), use wet/dry sandpaper starting with 400 grit and finishing with 1200 grit. Use a flat block behind paper when sanding to prevent putting indentations into the gel coat.
6. Buff area with "No. 7" white auto polishing compound to bring back the original luster. After buffing and to maintain the luster, apply the liquid commercial product "Gel Gloss", as manufactured by TR Industries, South Gate, CA, or a good automotive paste wax. A final application of the spray product "**TERE-STONE**[®] Polish and Surface Guard", available through Taylor Industries, Inc., will provide a finished high-luster surface.

TAYLOR

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